

## CONDENSED SPEC SHEET\*

### Grade Name: CYBER XLPAC without Back Coat (GC2)

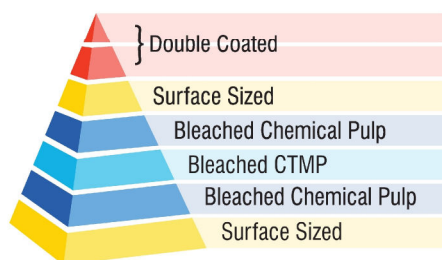
Cyber XLPac without back coat (GC2) is a coated Folding Box Board (FBB) with a superior mix of strength, print and conversion properties.

SUBSTANCE (GSM) (Avg.)	CALIPER (μM) (Avg.)	BENDING RESISTANCE(L&W) mN		
		MD	CD	GM
Tappi T 410 om-98	Tappi T 411 om-97	Tappi T556 om-95		
200	320	142	72	101
230	368	225	112	159
250	400	296	151	211
280	454	394	196	278
300	486	489	251	350
320	518	606	307	431
350	571	756	358	520
400	660	1103	552	780
TOL : ± 3%	± 5%			-15%

CERTIFICATIONS & COMPLIANCES	
Manufacturing	ISO 9001, ISO 14001, ISO 45001, BRC Global Standard
Environmental & Safety	FSC®CoC, Light ECF, CII GreenCo Platinum, SMETA 4 Pillar
Regulatory	REACH, ROHS
Food Contact	BFR Recommendation XXXVI BFR Recommendation XXXVI/2 US FDA CFR 21, §176.170 US FDA CFR 21, §176.180

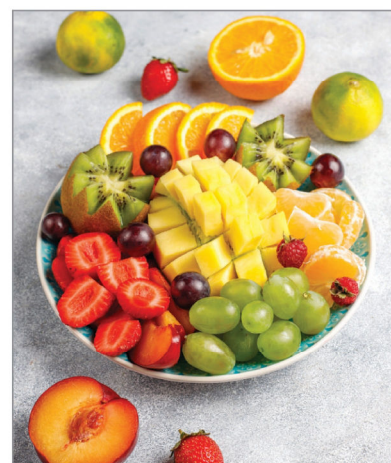
PARAMETER	UNITS	VALUE
PLY BOND (Avg.)	J/m <sup>2</sup>	150 MIN
ROUGHNESS PPS (Avg.) TOP	μm	1.50 MAX
GSM ≤ 250		1.80 MAX
250 < GSM ≤ 340		2.00 MAX
GSM > 340		
BRIGHTNESS ISO	%	85 MIN
WHITENESS CIE TOP	%	85 MIN
SURFACE STRENGTH IGT PICK (MEDIUM VISCOSITY)	m/sec	0.7 MIN
GLOSS AT 75° (Avg.) TOP	%	35(-5)
MOISTURE CONTENT ≤300 GSM >300 GSM	%	7.0 ± 1.0 8.0 ± 1.0

### CONSTRUCTION



#### Note :

1. All Properties are according to ITC PSPD Measurements
2. Test Climate 23°C ± 1 & 50% ± 2 RH
3. Tolerances are based upon 95% Confidence limits of single mill measurements of conditioned random samples
4. All parameters are measured as per relevant Tappi standards



F&B



FMCG



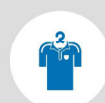
CONSUMER  
ELECTRONICS



PHARMA



LIQUOR



GARMENTS



DIGITAL



CULTURAL /  
CARDS