





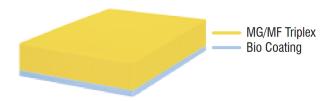
Grade Name: : OMEGABEV 1S

OmegaBev is a virgin fiber based board with a bio-based barrier coating exclusively made for cups.

SUBSTANCE (GSM)	CALIPER (µM)	BENDING RESISTANCE (L&W) mN		
T : T 440	Tappi T 411	Tappi T556		
Tappi T 410		MD	CD	GM
380	493	442	205	301
360	466	400	186	273
320	412	331	153	225
300	385	258	120	176
260	331	171	80	117
230	290	123	58	84
210	263	102	48	70
200	250	81	38	55
TOL: ± 5%	± 5%			±15%

PARAMETER	UNITS	VALUE
BIO COATING STRENGTH (AVG) BACK	GSM	30 ± 2.0
BIO COATING STRENGTH (AVG)	Points	3 MIN
ROUGHNESS- BENDSTEN(AVG) TOP BACK	ml/min	100(250 Max) 100 (250 Max)
MOISTURE CONTENT	%	5.5 ± 1
EDGEWICK - LA/23	Kg/m²/ Hour	1.2 MAX
STRETCH CD	%	5.5 MIN

CONSTRUCTION



CERTIFICATIONS & COMPLIANCES		
Manufacturing	ISO 9001, ISO 14001, ISO 45001, BRC Global Standard	
Environmental & Safety	FSC® CoC, Light ECF, CII GreenCo Platinum	
Regulatory	REACH, ROHS	
Food Contact	BfR Recommendation XXXVI US FDA CFR 21, §176.170 US FDA CFR 21, §176.180	

Note:

- 1. All Properties are according to ITC Limited, PSPD Unit: BOL Measurements
- 2. Test Climate 23°C \pm 1 & 50% \pm 2 RH
- 3. Tolerances are based upon 95% Confidence limits of single mill measurements of conditioned random samples



OmegaBev is a virgin fibre based board, made from sustainably managed plantations, with a bio based barrier coating. OmegaBev is completely biodegradable under industrial composting conditions



