



## **AROBOND - 58** (SIDE PASTING ADHESIVE)

**TYPE** : Water Based Synthetic Resin Adhesive

### **PHYSICAL CONSTANTS**

**APPEARANCE** : Off White Adhesive

**pH** : 4 - 6

**VISCOSITY** : 7000 - 15,000 cps  
Brookfield Viscometer RVT  
Spindle 4, 20 RPM, 30°C

**RECOMMENDED USE** : AROBOND - 58 is a specially formulated side pasting adhesive for gluing U.V. varnished, Aqueous coated & Laminated (PVC / BOPP / MET PET / Polyester) cartons using Disc / Cup application on automatic glue pasting machines like “BOBST Amazon 100 / Ambition” etc.. Please note that the surface treatment of laminated boards / cartons should be minimum 38 dynes / cm. The U.V Varnish or Aqueous Varnish should be gluable type & should not contain any additives which hamper inter-coatability or a strip should be left uncoated when aqueous / U.V varnishing is done where side pasting comes in contact with.

**PRECAUTIONS** : Stir well before use.  
Close the lid tightly after use.

**STANDARD PACKING** : 50 Kg Carboy  
(4 X 5 Kg Plastic Bucket) packed in corrugated Box

**STORAGE** : Store in cool and dry place.  
Away from direct sunlight.

**SHELF LIFE** : 6 Months from the date of manufacturing, if stored properly in original packing condition, maintained strictly under recommended storage conditions.

TDS 034 w.e.f.: November 2017

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