



### Swift<sup>®</sup>col 9323

**Type of Adhesive** Solvent borne pressure sensitive adhesive, based on natural rubber and tackifier resins.

**Product Benefits**

- very high peel adhesion
- high coating weight delivered through high solids content
- soft and transparent dry film with good balancing between adhesion and cohesion

**Typical Applications** 2K system. Used for the production of protecting films and other removable, medium-high tack, pressure sensitive adhesives. Suitable for production of Metal plates protective film.

**Suitable substrates** Plastic films (Polyethylene, Polypropylene, Polyester etc.); natural and synthetic fabric.

#### Typical Properties

Property	Value
Appearance	low viscosity fluid
Solids content	22 – 24%
Viscosity at 25°C	1 000 – 2 000 mPa.s
Shelf life	12 months



<b>Application Instructions</b>	<p>This product is applied directly onto the substrates to be coated using standard coating systems like Mayer Bar, Rotogravure, Kiss coating. If necessary the adhesives can be applied using transfer technology from release paper or polyethylene after solvent evaporation. Drying is a very important operation before laminating or rewinding process: traces of solvent in the adhesive layer will give products with characteristics different from the standard.</p> <p>In order to increase cohesion reducing Peel value, it must be cross-linked before application with Desmodur® RE, RFE or other isocyanates. In this case use the mixture within 45 minutes since the preparation.</p>
<b>Cleaning Instructions</b>	<p>For cleaning of machineries and tools we suggest the use of acetone since this solvent coagulate the adhesive and help its removal.</p>
<b>Typical Packaging</b>	<p>Please contact your local Sales Office for available packaging options.</p>
<b>Storage Conditions</b>	<p>In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions above +5°C and below +35°C. Remaining below recommended temperature the product is again useable after rewarming.</p>
<b>Disposal Advice</b>	<p>Please refer to the MSDS for disposal instructions.</p>
<b>Safety Advice</b>	<p>Please refer to the MSDS for safety advice.</p>

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