



swift®col 9325

Product description

swift®col 9325 is a solvent borne pressure sensitive adhesive based on natural rubber and resins.

Applications and best performance.

swift®col 9325 is suitable to produce tapes or labels based on the following substrates:

- Natural and synthetic textile
- Plastic and metal Films
- Paper
- Expanded materials (PU, PE, Etc.)

Technical data

TEST	METHOD	RANGE /U.M.	
Aspect	Sight	Viscous liquid	(*)
Solids	MC4001	23 – 27 %	
Viscositv @ 25°C	MC2013	8000 - 30000 mPa.s	
Peel Adhesion	PSTC-101	500 - 700 a/cm	(*)
Shear Adhesion	PSTC-7	> 48 ore	(*)
Rolling Ball Tack	PSTC-6	4 - 8 cm	(*)

(*) Indicative value only.

Final product characteristics

swift®col 9325 is a product with a very soft and transparent dry film, with a good balancing between adhesion and cohesion.

Instructions for use

swift®col 9325 should be coated with proper coating equipment. After being dried it should be coupled with substrate. It could also be applied to the substrate.

Drying is a very important operation before laminating or rewinding process: traces of solvent in the adhesive layer will give products with characteristics different from the standard.

swift®col 9325 can be diluted with different solvents such as toluene or mix of aliphatic hydrocarbons. Solvents must be anhydrous.

For cleaning of machineries and tools we suggest the use of acetone since this solvent coagulate the adhesive and help its removal.

Packaging

swift®col 9325 is supplied on 150 Kg drums or 750 Kg plastic containers.



TECHNICAL DATA SHEET

Storage and Guarantee

swift@col 9325, stored at temperature between 10°C and 30°C on its sealed original containers, is stable for 12 months.

Warranty for person and environmental

Flammable product: consult MSDS before use.

Attention !!!

Very low storage temperatures can lead to a reversible increase of viscosity to the product. Do not expose to heat

Health&Safety

Consulting Safety Data Sheet before use.

Our Focus is Clear. Perfecting Adhesives.

IMPORTANT: Information, specifications, procedures and recommendations provided ("information") are based on our experience and we believe this to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that use of the product will avoid losses or damages or give desired results. It is purchaser's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.



H.B. Fuller

NOTE TO USER: by ordering/receiving product you accept the **H.B. Fuller General Terms and Conditions of Sale** applicable in the region. Please request a copy if you have not received these. These Terms and Conditions contain disclaimers of implied warranties (including but not limited to disclaiming warranties of fitness for a particular purpose) and limits of liability. All other terms are rejected. In any event, the total aggregate liability of H.B. Fuller for any claim or series of related claims however arising, in contract, tort (including negligence), breach of statutory duty, misrepresentation, strict liability or otherwise, is limited to replacement of affected products or refund of the purchase price for affected products. H.B. Fuller shall not be liable for loss of profit, loss of margin, loss of contract, loss of business, loss of goodwill or any indirect or consequential losses arising out of or in connection with product supply.

Nothing in any term shall operate to exclude or limit H.B. Fuller's liability for fraud, gross negligence or for death or personal injury caused by negligence or for breach of any mandatory implied terms.

H.B. Fuller Company

Info-europe@hbfuller.com
www.hbfuller.com/eimea/
contact-us