



Swift[®] col 9621

Type of Adhesive Solvent borne Acrylic self-curing pressure sensitive adhesive.

Product Benefits Products coated with this adhesive have excellent characteristics superior to those coated with traditional solvent-based pressure sensitive adhesives. The product has high Peel and high Shear Adhesion and Quick Stick values with good colour stability in time. Dry film is odourless, flexible and resistant to ageing.

Typical Applications Suitable to produce tapes, self-adhesive film, labels and protective films.

Suitable substrates Textile and plastic or metal films, paper, expanded materials. It is also suitable for production of protective films and special tapes where a low adhesion is needed.

Typical Properties

Property	Value
Colour / Appearance	colourless / liquid
Solids content	25 – 27%
Viscosity at 25°C	Max 100 mPa.s
Shelf life	6 months



Instructions for use

This adhesive should be coated to the substrate with proper coating equipment like Mayer bar, Gravure, Reverse gravure, etc. This adhesive could also be applied to release paper or release film and after being dried coupled with substrate.

It is very important that the adhesive is perfectly dry before lamination. In fact traces of residual solvent could inhibit cross-linking of the polymer, which leads to a decrease of technical characteristics comparing to the specifications.

This product can be diluted with different solvents such as ketones, aromatic hydrocarbons and esters. Mix of aliphatic hydrocarbons also can be used for dilution. Solvents must be anhydrous.

This adhesive can be cross-linked using liquid Isocyanate. In this case, laboratory test has to be performed before to start industrial production.

Cleaning Instructions

Please contact your local Sales Office for available cleaning solutions.

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

In original sealed packaging protected from sun, dust, moisture and high temperatures. Clean and dry conditions in closed container between +1 and +25°C. Remaining below recommended temperature the product is again useable after rewarming.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

Please refer to the MSDS for safety advice.

Our Focus is Clear. Perfecting Adhesives.

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