



### Clarity<sup>®</sup> PHL 4150 (I)

- Type of Adhesive** Hot Melt Adhesive
- Product Benefits**
- light colour, transparent and nearly odourless
  - excellent heat stability
  - excellent machinability even at low temperatures
  - excellent hot tack
  - good bonding strength even on cold or warm containers
  - suitable for PET-bottles with strong carbonated beverage
- Typical Applications** A high performance, pressure sensitive hot melt designed for hard-to-bond substrates and demanding labelling applications, such as cold or wet containers. It has been developed for labelling of glass, plastic or metal containers. Especially suitable for labelling of PET-bottles with strong carbonated beverage.
- Suitable substrates** Labelling of glass, steel- and plastic containers (PVC, PE, PET, PP) with PP/PE-labels and high quality paper labels

#### Typical Properties

Property	Value
Colour	Transparent, light yellow
Film	Soft-elastic, surface tacky
Viscosity	Brookfield: RV, Sp 21; ASTM D 3236-88 approx. 1690 mPa*s (120°C) approx. 740 mPa*s (140°C) approx. 540 mPa*s (150°C)
Softening point	approx. 71 °C R&B - ASTM E28-99
Density	approx. 0.97 g/cm <sup>3</sup> (20 °C)
Application temperature	130°C - 160°C When plastic-labels are used, the working temperature should be between 130°C and 140°C, to avoid a move of the foil.
Shelf life	24 months



### Application Instructions

Apply by nozzle; roller; wheel,- disc-systems.

Suitable for equipment from Krones (control, Canmatic), Langguth, KHS, Etitec, B&H, Trine, Alfaquattrorollo, CMS Omme.

It runs well on magazine and roll-fed label stocks and shows excellent performance on high speed lines.

It is important to ensure that the desired level of adhesion is obtained on the necessary substrates, including long-term tests.

### Cleaning Instructions

Please contact your local Sales Office for available cleaning solutions.

### Typical Packaging

Please contact your local Sales Office for available packaging options.

### Storage Conditions

In original sealed packaging protected from sun, dust, moisture and high temperatures. The adhesive performance is not affected by a slight oily, sticky surface of the ZeroPack format.

### Disposal Advice

Please refer to the MSDS for disposal instructions.

### Safety Advice

Please refer to the MSDS for safety advice.

## Our Focus is Clear. Perfecting Adhesives.

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