



Lunatack[®] HL 2400

- Type of Adhesive** Hot melt adhesive.
- Product Benefits**
- general purpose
 - superior adhesion
 - bonds a variety of difficult to bond surfaces
- Typical Applications** This product has been designed especially for Ream Wrapping and sealing of Laminated cartons application in Packaging Industry.
- Suitable substrates** Heavily coated Corrugated and Cartons, many non-porous surfaces and similar materials of difficult to bond surfaces.

Typical Properties

Property	Value
Colour	pale yellow
Viscosity (Brookfield RV Type, cps)	1300 - 2200 (27 spindle/20rpm/160°C)
Softening point, °C (Ring & Ball)	103 – 111
Shelf life	12 months



Application Instructions	<ul style="list-style-type: none">– Open time: medium Apply with nozzle. Recommended application temperature: 160 – 180°C. It is important to ensure that the desired level of adhesion is obtained on necessary substrates including long term tests.
Cleaning Instructions	We recommend using a solid hot melt cleaning agent for applicators and adhesive tanks, and a liquid wipe-on or cold soak cleaning solution for machine parts. Please contact your local Sales Office for available cleaning solutions.
Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	In original sealed packaging at ambient temperature. Store away from direct sunlight.
Disposal Advice	Please refer to the MSDS for disposal instructions.
Safety Advice	To minimize the risk of burns, the use of eye protection and protective clothing is recommended when working near a hot melt applicator. To minimize the risk of flammable vapours, do not exceed a melt temperature of 220°C. Prevent the build-up of vapours. Extinguish all sources of ignition during hot melt use. Please refer to the MSDS for safety advice.

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