



HL 8255

Type of Adhesive

Hot melt adhesive.

Product Benefits

- aggressive tack
- very good melt stability
- clean machine running properties
- excellent adhesion for difficult to bond surfaces
- good resistance to acid/ alkali

Typical Applications

Heat Sealable glue used for bonding of HDPE to HDPE, HDPE to PP substrates in Multiwall Bags applications.

Suitable substrates

HDPE, PP substrates and other difficult to bond substrates.

Typical Properties

Property	Value
Colour	creamish white
Viscosity (Brookfield RV Type, cps)	approx. 13000 (27 spindle/10rpm/175°C)
Softening point, °C (Ring & Ball)	approx. 105
Shelf life	12 months



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TECHNICAL DATA SHEET

Application Instructions	Apply with slot or extrusion systems. Recommended application temperature: 170 – 180°C. It is important to ensure that the desired level of adhesion is obtained on necessary substrates including long term tests.
Cleaning Instructions	We recommend using a solid hot melt cleaning agent for applicators and adhesive tanks, and a liquid wipe-on or cold soak cleaning solution for machine parts. Please contact your local Sales Office for available cleaning solutions.
Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	In original sealed packaging at ambient temperature. Store away from direct sunlight.
Disposal Advice	Please refer to the MSDS for disposal instructions.
Safety Advice	Please refer to the MSDS for safety advice.

Our Focus is Clear. Perfecting Adhesives.

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H.B. Fuller Company

info-europe@hbfuller.com
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