



Ipacoll[®] 31PB

Type of Adhesive Synthetic water based adhesive.

Product Benefits Excellent wet tack and clean machinability.

Typical Applications Can be applied by wheel, disc, jetting and roller coating. Used for difficult to bond substrates for paper converting applications.

Suitable substrates Paper, foil, film and allied materials used for folder gluing

Typical Properties

Property	Value
Colour	white
Film	transparent elastic film
Viscosity (Brookfield viscosity, cps)	2700 - 3300 (4 spdl/20 rpm/25°C)
pH Value	3.5 to 4.5
Solids content	57 – 60 %
Density at 25°C	1.05 g/cm ³
Shelf life	6 months



Application Instructions	<ul style="list-style-type: none">– Open time: short– Set time: short <p>It is important to ensure that the desired level of adhesion is obtained on necessary substrates including long term tests</p>
Cleaning Instructions	Adhesive residue may be washed off with water or scrapper.
Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	In original sealed packaging at ambient temperature. Store away from direct sunlight.
Disposal Advice	Please refer to the MSDS for disposal instructions.
Safety Advice	Please refer to the MSDS for safety advice.

Our Focus is Clear. Perfecting Adhesives.

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