



### Ipacoll<sup>®</sup> 04

**Type of Adhesive** Synthetic water based adhesive.

**Product Benefits** Excellent wet tack and clean machinability.

**Typical Applications** This product is suitable for converting applications.

**Suitable substrates** Bonding and lamination of foams to fabrics.

#### Typical Properties

Property	Value
Colour	white
Film	elastic
Viscosity (Brookfield viscosity, cps)	4000 - 6000 (4 spd/20 rpm/25°C)
pH-Value	4 - 5
Solids content	52 - 58
Density at 25°C	1.05 g/cm <sup>3</sup>
Shelf life	6 months



### Application Instructions

- Open time: Short
- Set time: Short

It is important to ensure that the desired level of adhesion is obtained on necessary substrates including long term tests. Can be applied by wheel, disc, jetting and roller coating.

### Cleaning Instructions

Adhesive residue may be washed off with water.

### Typical Packaging

Please contact your local Sales Office for available packaging options.

### Storage Conditions

In original sealed packaging at ambient temperature. Store away from direct sunlight.

### Disposal Advice

Please refer to the MSDS for disposal instructions.

### Safety Advice

Please refer to the MSDS for safety advice.

## Our Focus is Clear. Perfecting Adhesives.

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H.B. Fuller Company

info-europe@hbfuller.com  
www.hbfuller.com/  
eimea/contact-us