



### Advantra<sup>®</sup> PHC 9256

- Type of Adhesive**                      Hot melt adhesive.
  
- Product Benefits**
  - transparent and odourless in molten state
  - excellent heat stability
  - bonds a variety of difficult to bond surfaces
  - clean cut, no stringing, no "spinning"
  - bond demonstrates good deep freeze and excellent heat resistance
  
- Typical Applications**                It has been developed for case & carton sealing, folding box cartons and tray erection. It bonds a variety of difficult to bond surfaces and is well suited for warm storage.
  
- Suitable substrates**                 Case & carton, trays, folding boxes - under export conditions.

#### Typical Properties

Property	Value
Colour	White
Film	Hard, elastic, dry
Viscosity (Brookfield RV Type, cps)	approx. 800 (27 spindle/20 rpm/175°C) approx. 1600 (27 spindle/20 rpm/150°C)
Softening point (Ring & Ball)	approx. 100
Shelf Life	12 months



### Application Instructions

- open time: short
- setting time: fast

Apply by nozzle, wheel-, disc-systems or Dauber finger system  
Recommended application temperature : 160 – 180°C  
It is important to ensure that the desired level of adhesion is obtained on necessary substrates including long term tests.

### Cleaning Instructions

We recommend using a solid hot melt cleaning agent for applicators and adhesive tanks, and a liquid wipe-on or cold soak cleaning solution for machine parts.  
After clean-up, flush the applicator thoroughly with hot melt to purge the system.  
Please contact your local Sales Office for available cleaning solutions.

### Typical Packaging

Please contact your local Sales Office for available packaging options.

### Storage Conditions

In original sealed packaging at ambient temperature. Store away from direct sunlight.

### Disposal Advice

Please refer to the MSDS for disposal instructions.

### Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapours, do not exceed a melt temperature above 200 °C. Prevent the build-up of vapours. Extinguish all sources of ignition during hot melt use.  
Please refer to the MSDS for safety advice.

## Our Focus is Clear. Perfecting Adhesives.

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