



### TECHNICAL DATA SHEET

# Swiftmelt 1C2112 ZP®

**Type of Adhesive** Pressure sensitive hot-melt adhesive based on synthetic

thermoplastic rubber.

**Product benefits** Swiftmelt<sup>™</sup> 1C2112 ZP® provides high bond strengths and

designed for removable application.

Typical Applications

Versatile application performance achieved across all typical

application methods including slot, bead and all types of

spray.

Suitable substrates

Swiftmelt<sup>™</sup> 1C2112 ZP<sup>®</sup> is used for various self-adhesive application on paper and all sorts of plastics substrates.

# **Typical Properties**

Property	Value
Color	white
Softening point R&B	92 – 102°C
Viscosity	approx. 2400 mPas at 149°C approx.
Shelf life	24 months

## **Application Instructions**

Depending on the individual application system and the substrate requirements the application temperature should be minimum 130°C and maximum 160°C for slot as well as spray systems. Swiftmelt™ 1C2112 ZP® is typically applied between 130°C and 160°C.

Last Updated: 08/05/2017





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Cleaning Instructions Swiftmelt<sup>™</sup> 1C2112 ZP<sup>®</sup> is a synthetic rubber based hot-melt

adhesive. A product change from another polymer based adhesive requires a thorough flushing procedure. Detailed instructions are

available at the H.B. Fuller Technical Service.

**Typical Packaging** ZEROPACK® pouches packed in 15 kg carton boxes.

Storage Conditions In original sealed packaging protected from sun, dust, moisture and

high temperatures.

**Disposal Advice** Please refer to the MSDS for disposal instructions.

**Safety Advice** Please refer to the MSDS for safety advice.

## Our Focus is Clear. Perfecting Adhesives.

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