



HL 55

Type of Adhesive Protein adhesive

- Product Benefits**
- Fast, aggressive initial tack with a fast speed of set
 - Excellent mileage
 - Clean machining
 - Excellent non-warp quality and good film flexibility
 - Excellent adhesion on most substrates

Typical Applications **HL 55** is a premium quality cake type Glue made from Technical Protein and suitable for hard case making

Suitable substrates Paper, board and other substrates

Typical Properties

Property	Value
Colour	Amber
Viscosity (Brookfield RV Type, cps)	1600 cps ± 150 cps @ 0% dilution @ 65°C
% Solid Content	50 – 56%
Clean up & recommended dilution	Hot water and 0% to 10% by weight
Shelf life	Use product within 60 days. For best results and longest storage – life, store product below 32°C and avoid excessive heat for extended periods of time .



Application Instructions

Apply with roller system

Recommended application temperature : 60 – 65 deg.C
It is important to ensure that the desired level of adhesion is obtained on necessary substrates including long term tests

Cleaning Instructions

Cleaning with hot water.
Please contact your local sales office for available products.

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

In original sealed packaging at ambient temperature. Store in a cool, dry place always & away from direct sunlight.

Disposal Advice

Please refer to the MSDS for disposal instructions.

Safety Advice

Please refer to the MSDS for safety advice.