MetsäBoard Natural FBB PRODUCT SHEET



Product description	Features		Structure					
Folding boxboard, uncoated, hard sized, OBA free	Printing method Food contact	Offset, Flexo EU Regulation (EC) No						
End use		1935/2004, GB9685, GB4806.8, USFDA21CFR§176.170*,	0	1) Bleached chemical pulp				
Beautycare, Healthcare, Foods, Beverages, Frozen		USFDA21CFR§176.180*	2	 Bleached chemi-thermo- mechanical pulp (BCTMP 				
food, Chilled food, Trays, Plates, Folded trays, Fast food applications, Food service	Metsä Board mil	Husum		3) Bleached chemical pulp				

PROPERTY, UNIT	METHOD	STANDARD	TOLERANCE										VALUES					
Grammage		ISO 536	± 2%	175	190	200	210	225	235	245	260	270	295	325				
Thickness µm		ISO 534	± 3%	310	335	360	385	415	435	455	485	505	555	610				
Bending stiffness CD (Taber 15°)	Taber 15°	ISO 2493-2	- 15%	4.0	4.8	5.7	6.8	8.3	9.2	10.2	11.8	13.2	16.2	19.2				
Bending stiffness MD (Taber 15°)	Taber 15°	ISO 2493-2	- 15%	8.0	9.9	11.3	13.7	16.7	18.6	20.4	23.5	26.5	32.7	38.2				
Moisture content %		ISO 287	± 1.0	7.0	7.0	7.0	7.2	7.5	7.7	7.7	7.8	8.1	8.3	8.5				
Brightness top %	Illumination C/2°	ISO 2470-1	± 1	82	82	82	82	82	82	82	82	82	82	82				
Off-flavour (Robinson test)	12 mo in orig. pack	EN 1230-2		< 1	< 1	< 1	< 1	< 1	< 1	< 1	< 1	< 1	< 1	< 1				

Tolerances, when specified, are based on 95% confidence limits on mill measurements of samples tested in standard conditions (23°C/50% RH).

Metsä Board Paperboard mills have FSC® / C001580 and PEFC / 02-31-92 CoC certificates.

*Please contact Metsä Board for details of grammage and / or country-specific, restrictions and limitations.

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